

Installation Instructions



Ford Transit 2.0 Charge cooled 2024> – Bluespark Pro + Boost



This product has been designed and manufactured to work correctly with installation as described in these instructions.

Failure to follow these instructions could result in damage to property, damage to the product and or potential injury.

It is very important that you read and understand these instructions thoroughly before installing this product.

Included Contents:

- Tuning Module
- Wiring Loom
- Fastening Ties
- Installation and User instructions
- Protective Bag For Module – (prevents damage to unit casing)

Recommended

Scan this QR code to see installation video.



Before installation:

1. Open the vehicle's bonnet
2. Remove the ignition key
3. Close and lock the doors
4. Wait 5 minutes before removing any electrical plugs



Do not open the vehicle doors or unlock the vehicle while installation is in progress.

Installation Location:

The module should be installed between the vehicle's Rail and Boost Pressure sensors as shown in the diagram.

Locating the Unit:

The unit itself should be mounted away from:



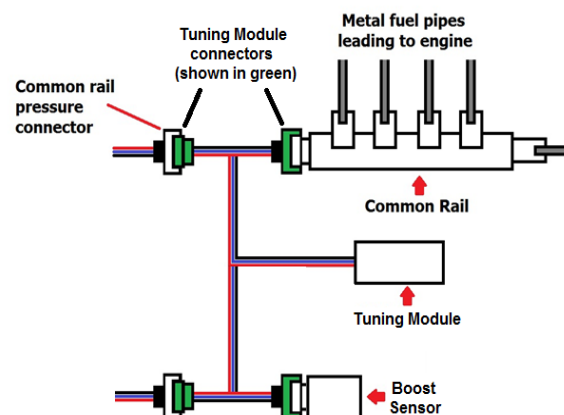
Sources of Extreme Heat



Sources of Vibration



Sources of Spray Water



B3-H4-D35-239B

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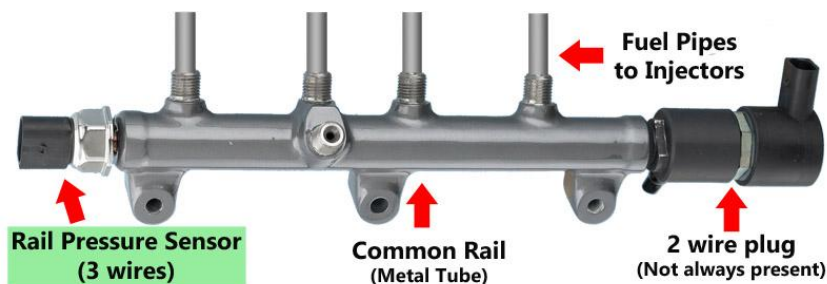


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Introduction



- Ensure that your engine looks similar to the supplied photographs (minor changes with ancillary components are to be expected, however if the engine looks nothing alike, please contact Support.)
- Familiarise yourself with the locations of the connectors highlighted.
- Make sure that you have a good grasp of the operation of the connector clips and or locking tabs. - If the connectors you are trying to access are in an awkward place, it may be useful to try unplugging (and then re-inserting) a connector on the vehicle which is more easily accessible. Alternatively try plugging together the connectors on the Tuning Module itself.



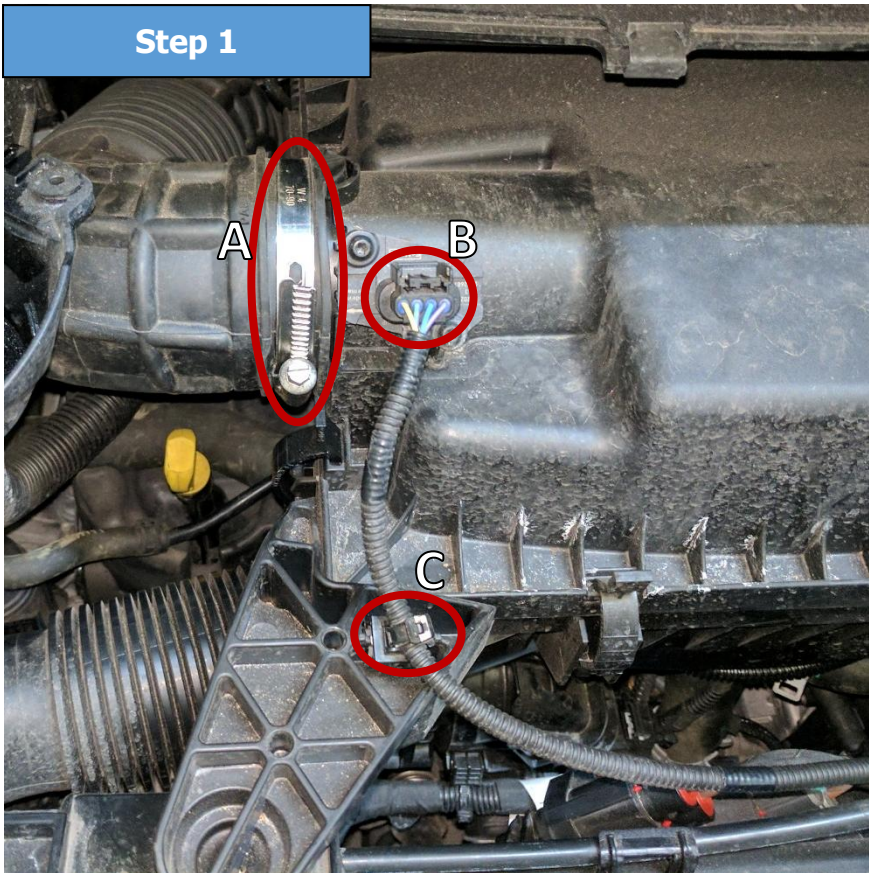
General outlook of the fuel rail in a common rail engine

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Step 1



- On this model the rail sensor is below the airbox and charge cooler. These will need removing.
- Remove jubilee clip (A) and remove intake pipe
- To remove the (B) connector press down the release tab and pull back on the connector
- Unclip the wire retainer (C).



- Unclip and remove the air intake pipe
- The airbox will now lift off, you will need to pop out the retaining feet at the front and pull it forward.

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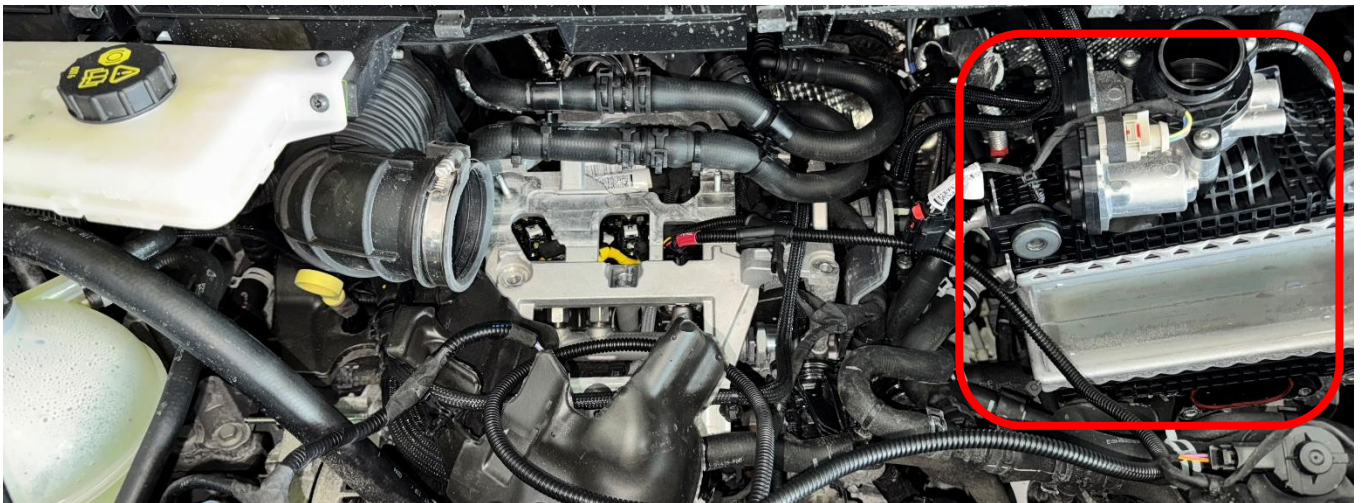
Step 2



- To access the rail sensor, you need to move the charge cooler.
- The charge cooler is held in position by 8 bolts. 6 at the front and 2 at the back. Remove these 8 bolts.
- Disconnect the connector shown in image 2
- Remove all pipes and cables connected to the charge cooler unit. Some will be held in place with fir tree clips
- Loosen the jubilee clip at the back of the engine bay as shown in image 3.



- Position the charge cooler unit to the right-hand side.
- Remove the rubber cover to access the rail sensor.

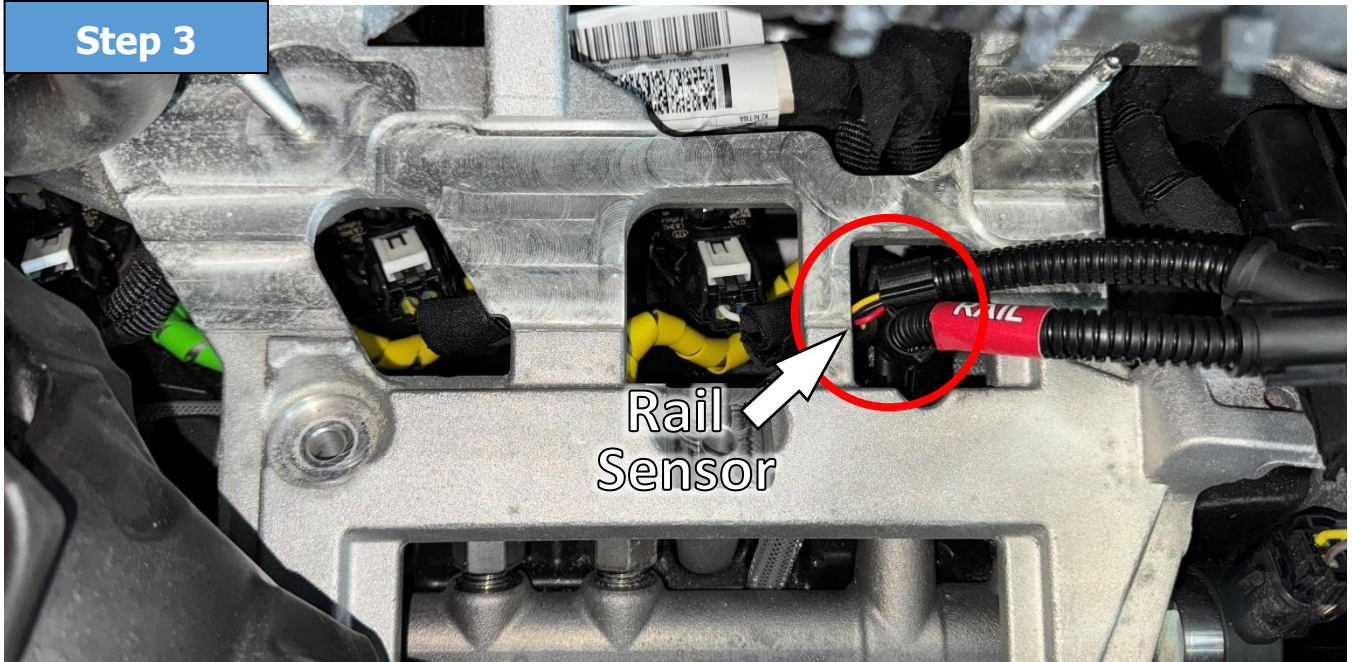


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Step 3



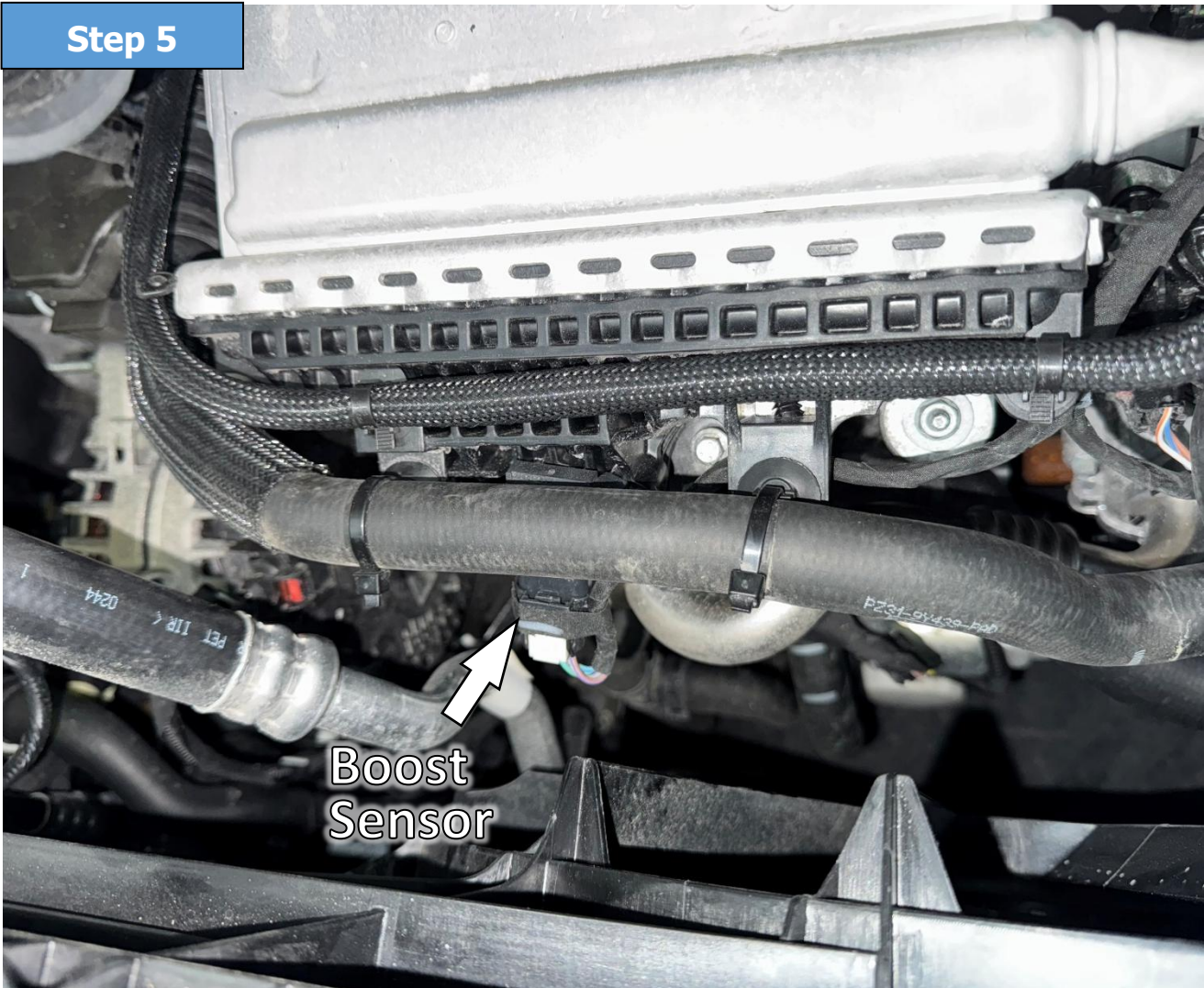
- Unplug the Rail Sensor connector (3 pin) by pressing down the releasing clip and pulling back on the connector,
- Insert the connector from the Tuning Module's wiring loom onto the Rail Sensor.
- Insert the Vehicle's Rail Sensor connector into the corresponding connector on the Tuning Module's wiring loom.

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Step 5



- Replace the rubber cover and the charge cooler unit. Remember to replace the components and bolts.
- Unplug the Boost Sensor connector (4 pin) by pulling back on the releasing tab, then press down the releasing tab and pull back on the connector.
- Insert the connector from the Tuning Module's wiring loom into the Boost Sensor.
- Insert the Vehicle's Boost Sensor connector into the corresponding connector on the Tuning Module's wiring loom.

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Finalise

- Carefully re-install all airbox that has been removed during the installation process.
- With the unit successfully installed please secure the unit and wiring loom within the engine bay, paying attention to the guidelines highlighted on Page 1.



Route the tuning box wiring harness away from sources of heat (exhaust manifolds, EGR pipes, most stainless steel pipes) and also away from any rotating parts such as belts.

- Double check all connections are correct and firmly connected. If this is the case, start the vehicle and ensure there are no engine warning lights or error messages displayed.

If everything is as it should be, please feel free to take the vehicle out for a test drive and enjoy the added responsiveness and power added to your vehicle by the Tuning Module.